

### Typical Physical Properties of TECHNO AES W245

| Property                             | Unit              | Test Method                | Typical Physical Properties |
|--------------------------------------|-------------------|----------------------------|-----------------------------|
| Tensile Strength                     | MPa               | ISO 527                    | 48                          |
| Flexural Strength                    | MPa               | ISO 178                    | 70                          |
| Flexural Modulus                     | MPa               | ISO 178                    | 2,200                       |
| Rockwell Hardness                    | —                 | ISO 2039                   | R104                        |
| Charpy Impact Strength               | KJ/m <sup>2</sup> | ISO 179                    | 18                          |
| Temperature of Deflection Under Load | °C                | ISO 75                     | 83                          |
| Melt Mass-Flow Rate                  | g/10min           | ISO 1133<br>(220°C × 10kg) | 6.3                         |
| Density                              | g/cm <sup>3</sup> | ISO 1183                   | 1.05                        |
| Molding Shrinkage                    | %                 | ISO 294-4                  | 0.40~0.70                   |

\*Each numerical value shown in this catalogue is a typical value based on the specified testing method.

\*The data and descriptions may be revised without notice based on new information.

\*The user of the material is responsible solely for the final determination of safety and suitability.